

Table 3.4.4 F: Formulation for NM-B Insulation

Material	Parts per Hundred Resin (PHR)
PVC	100
Calcined clay (electrical grade)	10
CaCO ₃	5 - 10
TINTM plasticizer or equivalent	25
Undecyl dodecyl phthalate (UDP) plasticizer or equivalent	25
Calcium/zinc/hydroxide stabilizer	4 - 7