

**Table 5.3.2 A: Vapor Degreasing Alternatives**

Classification	Sample Products
Propylbromide (nPB)	Tech Spray Solvon (IP or PB)
	Petroferm Lenium (GS, CPor ES)
	EnviroTech Ensolv
	Kyzen Metalnox 6960
Hydrochlorofluorocarbon (HCFC)	Asahi AK 225
Hydrofluorocarbon (HFC)	DuPont Vertrel MCA
	MicroCare Heavy Duty Degreaser C
	MicroCare Heavy Flux Remover C
Hydrofluoroether (HFE)	3M HFE 7100, 7200 or 71DE
Volatile methylsiloxane (VMS)	Dow OS 10, OS 20, or OS 30
Process Change	Aqueous based alternatives and systems (see case study of multi-step phase out of vapor degreasing)