

Table 6.4.2 H: Cost Comparison of HVOF and Hard Chrome Plating

Factor	HVOF	Hard Chromium Electroplating
Capital and Installation	\$250,000	\$0
Operational Costs		
Powder/Plating	\$60,000	\$375,000
Gas	\$21,600	\$0
Labor	\$45,000	\$76,500
Rinsewater Treatment	\$0	\$500
Waste Disposal	\$0	\$1,000
Annual Total (without capital expense)	\$126,000	\$453,000