BURT PROCESS EQUIPMENT

"Harvesting The Rain"

Rainwater Reclamation







Why Recycle Rainwater?

>99.7% of existing water is locked in oceans, ice, and the atmosphere

Increasing demand and decreasing supply of accessible water sources

Many traditional methods are becoming increasingly impractical (wells, desalination, etc.)

Harvesting rainwater is cost-effective and energy-efficient (Green Buildings, LEED certification - Leadership in Energy and Environmental Design).

Use for non-potable water demands such as flushing fixtures and irrigation.

Reclamation System Components

A surface where rain can be captured and collected

A storage device, or cistern, to store the water

Transfer pumps and filters

- Sanitization (UV or chemical sanitant)
- Clean water storage
- Booster pump distribution

Rain Catchment Surface (Roof)

- Determine amount of water potentially available. Determine rainwater density, use at least 7+ years of monthly data.
- Calculate water that can be collected by multiplying rainfall density (inches) x collection surface area (sqft). (Include 35% buffer to account for losses).
- Install collection filter on drain pipe to remove up to 90% of leaves and other debris which is directed to the sewer.





Cistern

- Constructed of thermoplastic, fiberglass or concrete.
- Volume = (Water demand) (rainwater available). Under sizing can cause water shortage, while over sizing can cause stagnation.
- Cisterns must be watertight and have washable surfaces. Walls should be washed with chlorine solution at final installation and cleaned thereafter on an annual basis



Cistern Pumps and Filters

- Pumps (duplex) sized for required flow and head.
- Controlled via multi-point level switch or continuous level transmitter in the cistern.
- Duplex filter train on discharge for ease of maintenance.







Sanitization

>254nm UV, size dependent upon flow rate. System includes automatic mechanical wiper of quartz sleeves to prevent biological fouling.

Sodium hypochlorite liquid feeder or calcium hypochlorite pellet feeder also available.

Dye injection option available for applications requiring visual distinction between reclaimed and potable water.

Clean Water Storage Tank

- Thermoplastic construction, HDPE or Polypropylene.
- Closed top configuration, available in standard molded sizes or custom fabricated in cylindrical or rectangular configurations.
- Pigmented construction to reduce algae growth.
- Continuous level transmitter for system control.
- Domestic water feed for make-up when rainwater is unavailable.



Distribution Booster Pumps

Sized for building demand flows and pressures.

Available in simplex, duplex, or triplex configurations.

Skid complete with valving, pressure switch, and electrical controls.





Complete System Controls

- >PLC control system with HMI touch screen interface.
- Siemens or Allen Bradley components.
- >UL labeled control panels.
- Optional alarms for pressure drop across filters and UV bulb intensity.
- Electrical ladder diagrams and panel layout supplied in AutoCAD.



Sample System

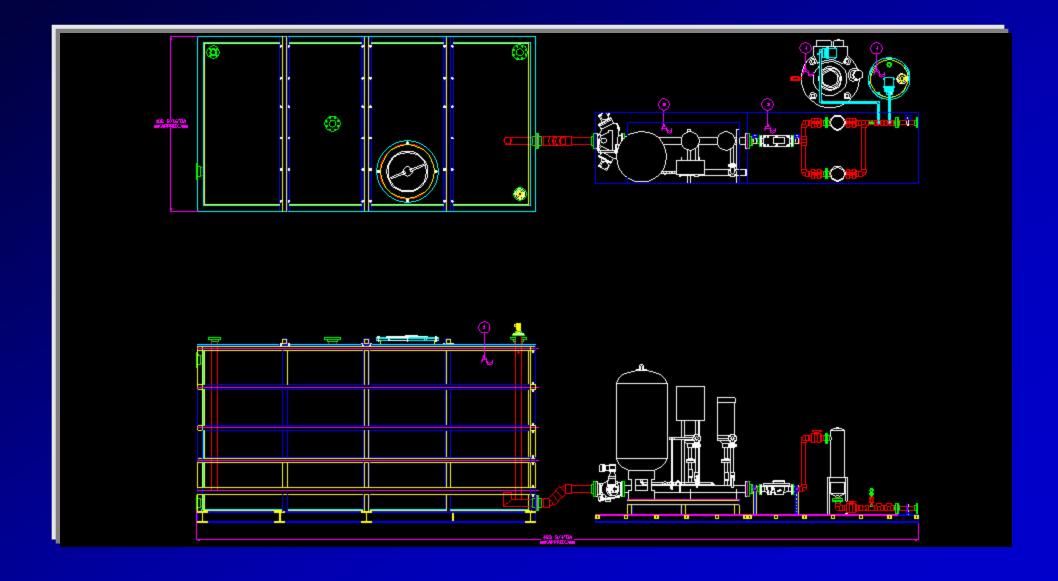


 Chlorine injection for sanitization.
PVC piping, painted purple to differentiate from potable water lines.

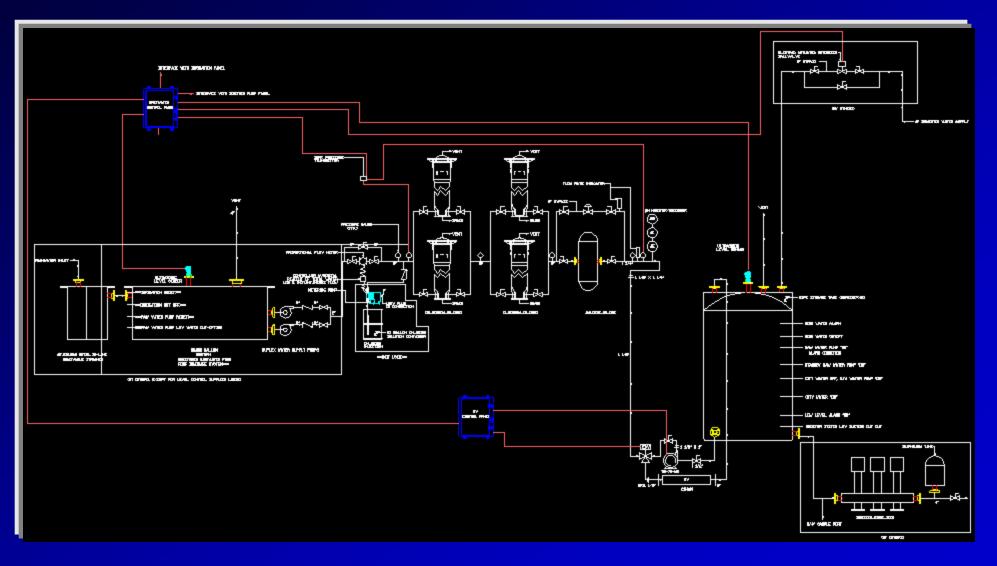
- >Duplex filter chambers.
- Calcite filter for pH adjustment.

Rain water reclaim at a new high school facility.

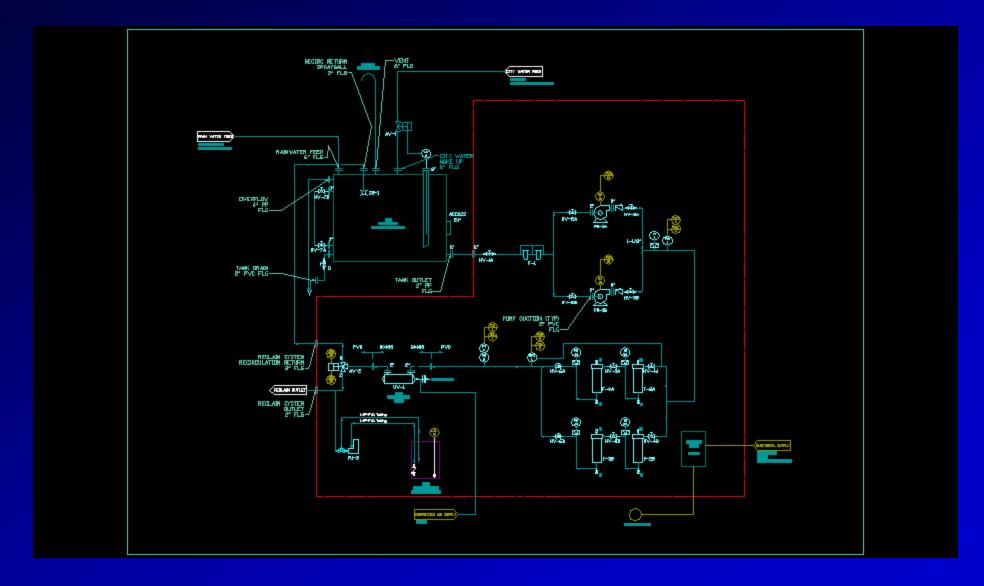
Storage Tank & Booster Layout



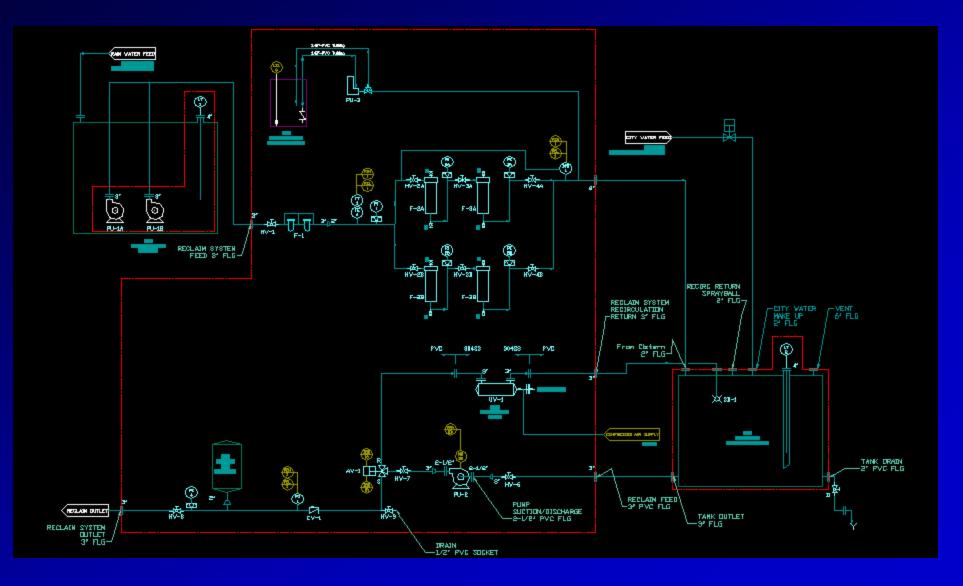
Sample P&ID-Polishing Tank



Sample P&ID-Direct Storage



Sample P&ID-Cistern Storage



LEED Certification

 Leadership in Energy and Environmental Design (LEED)
Green Building Rating System created by U.S. Green Building Council (USGBC) to establish a common standard.
LEED certification is based on a point system. There are 69 possible points and four certification levels (Basic, Silver, Gold, and Platinum). 26 points required for Basic.

I point for reduction of potable water for irrigation by 50% over conventional means.

>1 point for reducing the use of municipally provided potable water for building sewage conveyance by a minimum of 50%, or treat 100% of wastewater on site to tertiary standards.

Thank You!



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