

Safer Ingredients for Formulated Products

Fall TURA Continuing Education Conference Nov 13, 2018



Session agenda

- Learning Objectives
- EPA Safer Choice Program
 - Clive Davies, US EPA
- CleanGredients
 - Elizabeth Ritch, Greenblue
- Group activity
- Wrap up
 - Other tools and resources
 - Observations by Martin Wolf, Seventh Generation

Learning Objectives

- Understand where to find information on safer ingredients for formulated products
- Understand criteria for what these systems consider a safer alternative
- Be ready to use the databases and tools by doing practice exercises

How does this session relate to TUR Planning?

Assist with:

- Options Identification
- Options assessment

TUR Planning for **listed** chemical ingredients in formulated products, e.g.,

- Sodium hypochlorite
- Sulfuric acid, hydrofluoric acid, hydrochloric acid, phosphoric acid, acetic
 acid
- Ammonium bifluoride, ammonium fluoride
- Sodium hydroxide, potassium hydroxide
- Glycol ethers
- Nonylphenol ethoxylate surfactants (listed as of RY 2019)
- Dodecylbenzenesulfonic acid
- Triethanolamine dodecylbenzene sulfonate
- Sodium dodecylbenzene
- Methanol
- Diethanolamine
- Solvents: acetonitrile, toluene, xylene, acetone, DMF
- Sodium phosphate, tribasic

TUR Planning for **unlisted** chemical ingredients in formulated products, e.g.,

- Ammonium quarternary compounds
- Parabens, formaldehyde releasers, other preservatives
- Fragrances
- Corrosion inhibitors
- Triclosan, triclocarban, other antibacterials
- Fluorinated chemicals
- Boric acid





Safer Chemical Ingredient List and CleanGredients Activity

Using Stepan Co. sample formulations:

- Economy touchless truck wash
 https://www.stepan.com/uploadedFiles/Literature_and_Downloads/Formulations/Vehicle_Care/StepanFormulation1108.pdf
- Truck wash ... w/ surfactants listed on cleangredients

 https://www.stepan.com/uploadedFiles/Literature_and_Downloads/Formulations/Vehicle_Care/StepanFormulation1106.pdf
- Check both sources for primary surfactant and emulsifier ingredients

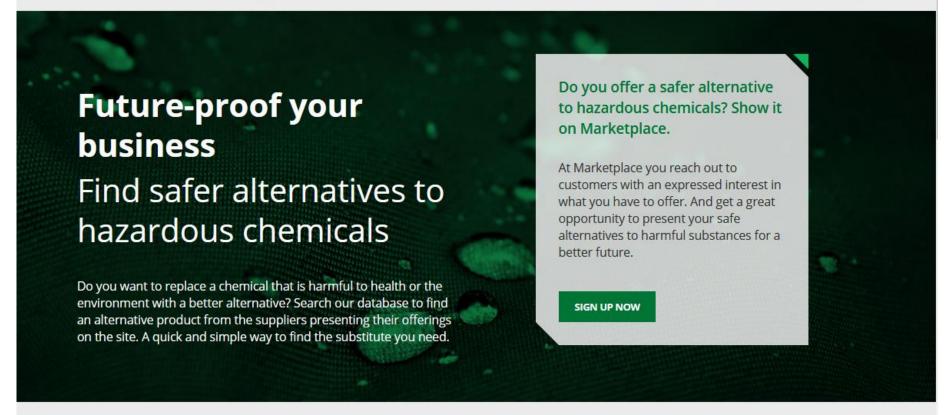
Safer Chemical Ingredient List and CleanGredients - example 2

Seventh Generation All Purpose Cleaner Ingredients:

- Water
- caprylyl/myristyl glucoside (plant-derived cleaning agent)
 - Decyl / Undecyl Glucoside
- lauramine oxide (plant-based cleaning agent)
 - Lauryldimethylamine oxide CAS 1643-20-5
- sodium gluconate (plant-derived water softener)
- sodium carbonate (mineral-based alkalinity builder)
- benzisothiazolinone and methylisothiazolinone (synthetic preservatives)

Additional Resources for Safer Ingredients

- Chemsec Marketplace
- EWG
- Subsport
- GC3 Preservatives project



Discover alternatives



OC coalescing agents
Unify® 270



OrganoComp; A green biocomposite for advanced applications



Alternative thermal paper - without developer



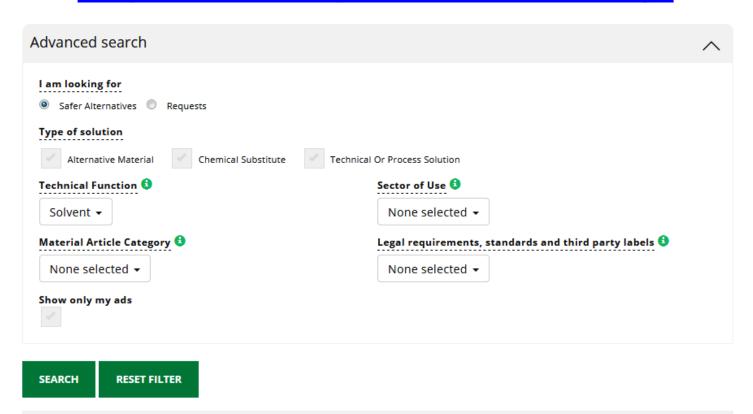
HeiQ Fresh Tech - Long-lasting odor control for textiles



Cyrene a biobased alter NMP, DMF and similar s

Chemsec Marketplace

https://marketplace.chemsec.org/



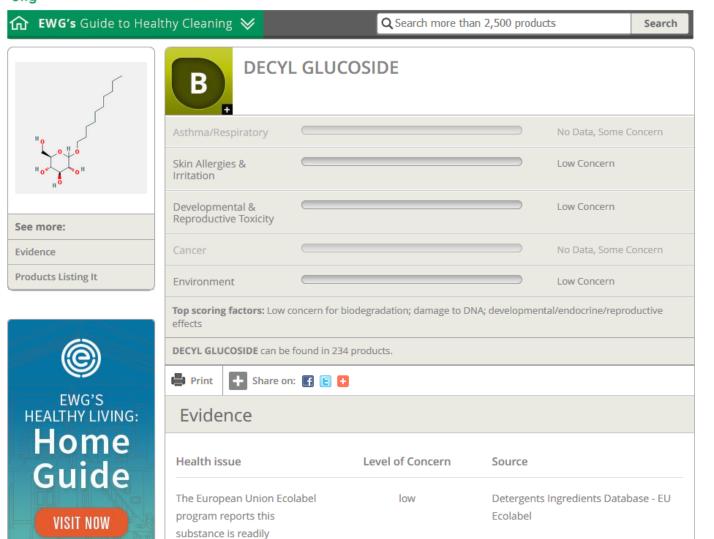


PURASOLV® Safe and sustainable solvent

PURASOLV® is a range of safe solvents based on lactate esters that provides multifunctional properties. Offering superior solvency for a broad range of active ingredients and combinations, PURASOLV® solvents give the flexibility to develop customizable formulations with optimal efficacy, for enhanced crop protection.



Environmental Working Group (EWG)





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The European Union Ecolabel low Detergents Ingredients Database - EU program reports this Ecolabel substance is anaerobically degradable.



MOVING TOWARDS SAFER ALTERNATIVES





SUBSPORT - SUBSTITUTION SUPPORT PORTAL

Welcome to SUBSPORT the Substitution Support Portal!

Here you can find information to support your efforts in substituting hazardous substances. Enjoy exploring the portal and please do not hesitate to **contact** the project team for any comments or questions.

SUBSPORT is an ongoing project. Therefore we recommend to revisit the portal from time to time if you could not yet find the information you expected.



Latest News

GreenScreen® is 10 years old!

Publications & tools | 31.03.2017

GreenScreen® for Safer Chemicals



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Your contribution

Provide substitution examples

GC3 Preservatives Challenge

The GC3 is....

- A cross-sectoral, full value chain business membership organization
- A convener of collaborations to drive commercial adoption of green chemistry across all industries, sectors and supply chains.
- An advocate for government policy & funding that advances green chemistry R&D and innovation



Vision: A world where green chemistry is standard practice throughout the value chain.

Started in 2005













GC3 Collaborative Innovation Project: Preservatives









Goal

To advance innovation and commercialization of novel, safe and effective preservative technologies for personal care and household products



Water-based consumer products require preservation to inhibit:

- Growth of bacteria, yeast and mold
- Odor
- pathogens

The need for new preservative technologies

- Regulatory restrictions; consumer, NGO, and retailer pressure have reduced the current palette of safe and effective preservatives available to formulators
- Too few effective preservatives used in products can increase sensitization and allergic reactions
- Formulators are seeking new, safe, and effective preservatives systems for use in their products to meet the diverse needs of their customers and other stakeholders
- Suppliers are seeking to expand their offerings



Collaborative Preservative Challenge

Approach

- Sought to identify a large and diverse pool of novel...
 - Early stage technologies proof-of-concept
 - More mature technologies
 - From small companies, startups, universities, and individuals with promising ideas or technologies
- Facilitate partnerships with CPG companies and suppliers for evaluation, development, investment, commercialization & scale



48 Submissions

First Round of Judging



10 assessed for safety

Plant Extract	Chitosan	Bark Extract	Plant Extract	Bark Extract	Monoterpenoid Phenol	Bio-derived Chemistry	2 Part Reversible Complex	Chitosan	Small, Naturally Occuring Molecules
9	18A	19	22	24	29	35	38	46	65



7 semi-finalists assessed for performance: Stability and antimicrobial effectiveness

7 Awards









- 1. Oleoresin extract
- 2. Biosynthesized Glycolipid
- 3. Acetlyated Amino Acids
- 4. Reversible complex
- 5. Short chain chitosan
- 6. Carvacrol
- 7. Natural mushroom chitosan



GC3 Preservatives Challenge









Currently:

- Solvers, CPG companies and supplier sponsors in discussions and partnering
- GC3 supporting the 7 Finalists in their pursuit of customers, development & commercialization partnerships
- GC3 identifying and supporting new innovators with promising preservative technology
- Leveraging "infrastructure" developed in the project



- Reality Check
 - -Martin Wolf Seventh Generation

• Q&A