

By Shuai Duo Process engineer





#### Riverdale Mills Co.







- One of the largest manufacturers and distributors of galvanized and PVC coated wire mesh products.
- 200+ Employees
- Provide over 3,500 different wire mesh configuration
- 130 Riverdale St, Northbridge, MA

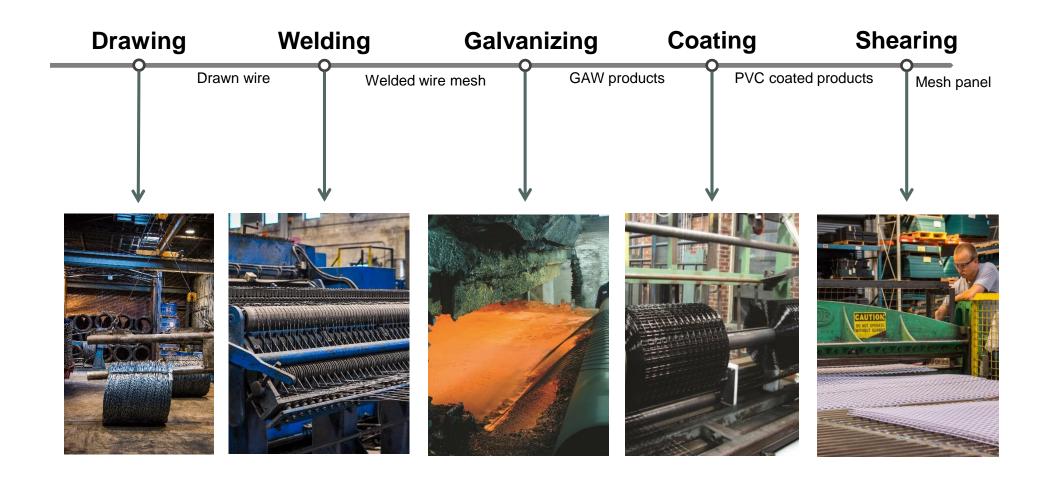
# **Our applications**





#### How do we make our products









#### **Hazardous Chemicals in use**



#### HCI

- Acid Cleaning process
- Remove the oxidization layer and rust

## Ammonium Hydroxide

- Correct the pH in Rinse Tank
- The low pH will cause the process issue

## Sodium Hydroxide

- Correct the pH in wastewater treatment
- The low pH will not meet the regulatory requirements



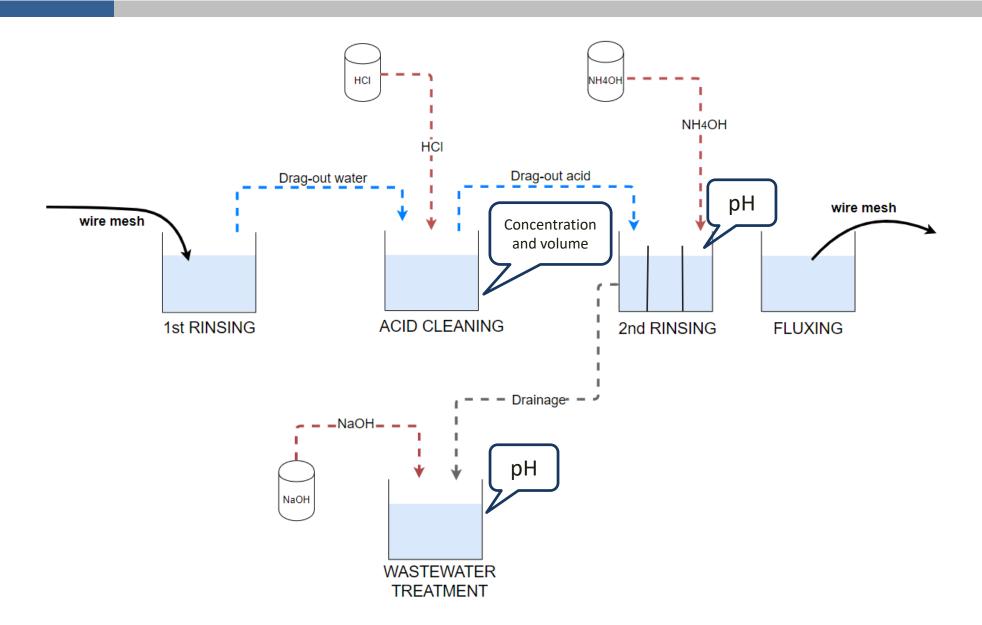
### **Motivation of Change**





### **Process before optimization**



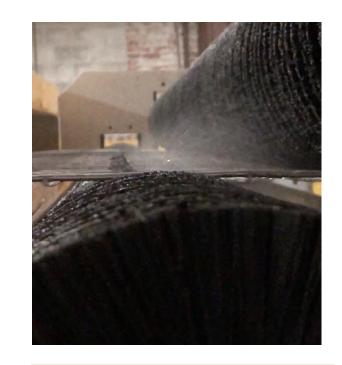


# **Inspiration of concept**





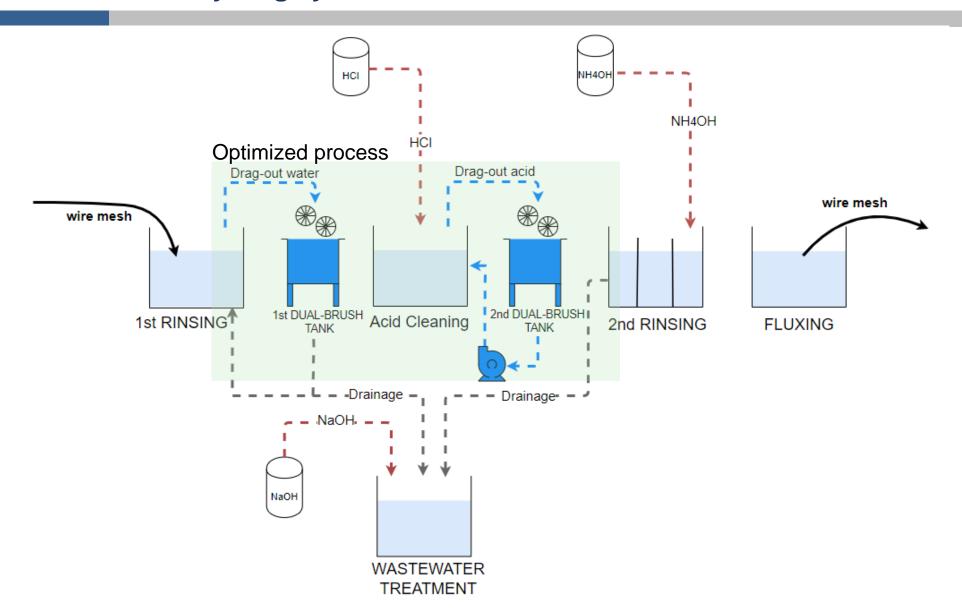




**Dual-Brush System** 

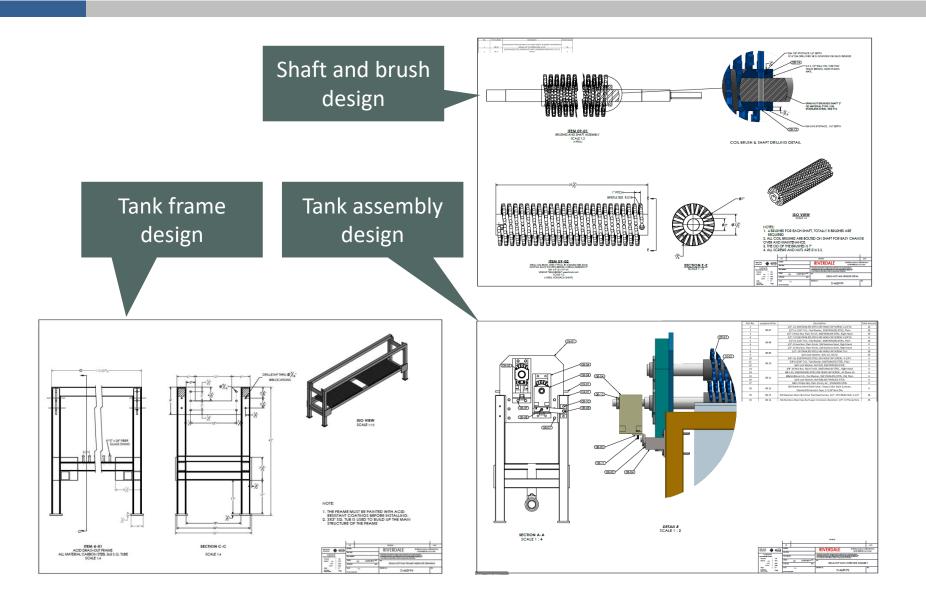
### **Dual-brush recycling system**





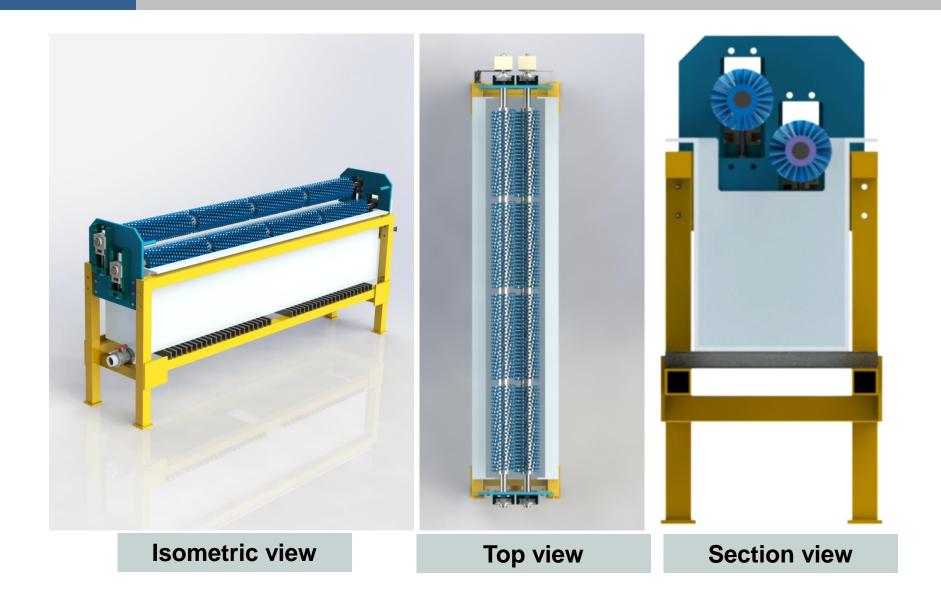
### **Drawing and BOM Development**





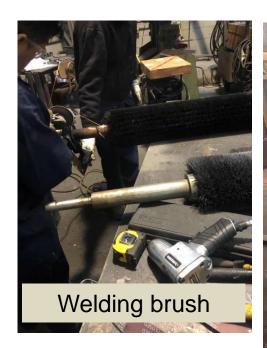
# **CAD Modeling in SolidWorks**

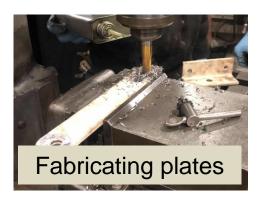




# **Fabrication and assembly**











# **Dual-brush recycling system**







TANK 1

TANK 2









#### **Lessons Learned**



