



# Reporting Training Toxics Use Reduction Act (TURA): Production Ratios and Unit of Product

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Making Massachusetts a Safer Place to Live and Work



# Production Ratio

- A ratio of reporting year production to the prior year production
- An “activity index” other than production that is the primary influence on the individual chemical use or byproduct generated may be used

$$\text{Production Ratio} = \frac{\text{This Year's Production Level}}{\text{Last Year's Production Level}}$$

# Production Ratio

- Ratio reported to nearest 0.1 or 0.01
- *Example:*
  - report 1.09 for a 9% increase in production
- Report 1 for the initial reporting year
- The ratio may vary for each individual chemical

# Group discussion:

*What do these production ratios mean?*

- Production ratio = 1 ?
- Production ratio = 0 ?
- Production ratio = N/A ?
- Production ratio  $> 1$  ?
- Production ratio is negative ?

## Group discussion:

*What do these production ratios mean?*

- Production ratio  $< 1$  ?
- Production ratio  $> 2$  ?
- Production ratio  $< 0.4$  ?

## ***Example 1:***

### ***What do I do if I use the same chemical in two production units?***

- In Production Unit 1, 100,000 lbs of methylene chloride is used as a component of adhesive. Production of this product has increased 50% over the last year.
- In Production Unit 2, 10,000 lbs of methylene chloride is used in cleaning parts. Production of this product is down 10% since last year.

## 2 Production Units

*Example 1 calculation*

**Weighted production ratio:**

$$\begin{aligned} & \begin{array}{ccc} \text{Prod. Unit 1} & \text{Prod. Unit 2} & \text{Total Use} \\ \underbrace{\hspace{10em}} & \underbrace{\hspace{10em}} & \underbrace{\hspace{10em}} \end{array} \\ & (1.5 \times 100,000 + .9 \times 10,000) / 110,000 \\ & = (150,000 + 9,000) / 110,000 \\ & = 159,000 / 110,000 \\ & = 1.45 \end{aligned}$$

## Example 2

- Facility reports 23,000 pounds of chromic acid and 74,000 pounds of nickel in 2009
- Facility reported 10,000 pounds of chromic acid and 50,000 pounds of nickel in 2008
- Production ratio is 1.24 for both chemicals
- Company does not report any TUR implemented

**Question:** *Is this accurate?*



## Example 3

- Facility reports 40,000 pounds phenol in 2009
- Facility reported 50,000 pounds phenol in 2008
- Company does not believe any TUR implemented
- Production ratio =.95

**Question:** *Is this accurate?*

# Example 4

- Facility reports 170,000 pounds of nickel in 2009
- Facility reported 200,000 pounds of nickel in 2008
- Company does not report any TUR implemented
- Production ratio is 1.15

***Question: Is this accurate?***

# How do facilities use Production Ratios?

- **Section 4 reporting**
  - Calculating the impact of TUR on use and byproduct
- **Plan summary:**
  - Projected change in use and byproduct
- **Evaluation of effectiveness** of TUR strategies that were implemented

# How does the program use Production Ratios?

- Measurement of **overall program effectiveness**
  - **Change in statewide** use, byproduct, and transfer and release totals
  - **Proportion of facilities** doing TUR statewide or for individual chemicals or sectors

# Measurement of overall program effectiveness

## *Average weighted production ratio:*

- Reported totals are divided by the average weighted production ratio to calculate production adjusted totals
- These totals are calculated for “core” records – those facility chemical pairs that were subject to reporting the first year and are still subject to reporting.

# Adjusting raw data for year-to-year changes in production

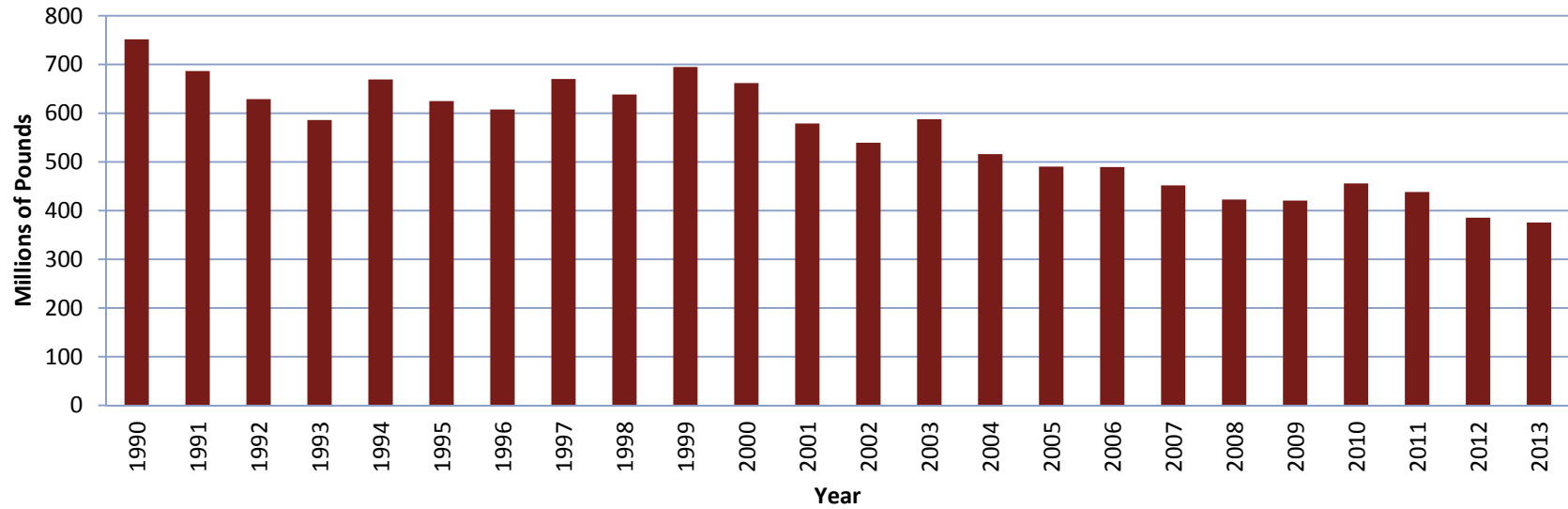
## *Example:*

- In year 1, a facility produces 1,000 machine parts, and generates 100 lbs of byproduct.
- In year 2, the facility produces 10% fewer machine parts (900). Therefore, the production ratio is 0.90. However, the facility only generates 80 lbs of byproduct.
- The production adjusted byproduct for year 2 is  $80 \text{ lbs} / 0.90 = 89 \text{ lbs}$ .

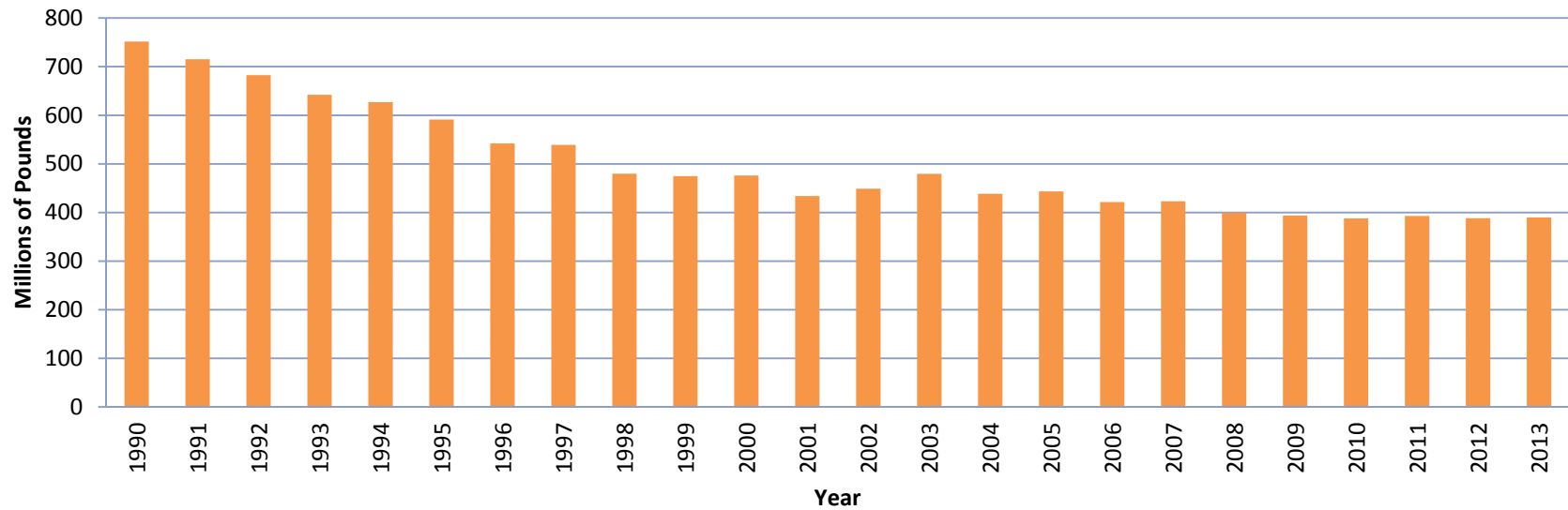
## Example continued:

- The production adjusted percent change from year 1 to year 2 is  $(100-89) / 100 = 0.11$ , or an 11% reduction, while its actual byproduct reduction is 20%.

## Total Use

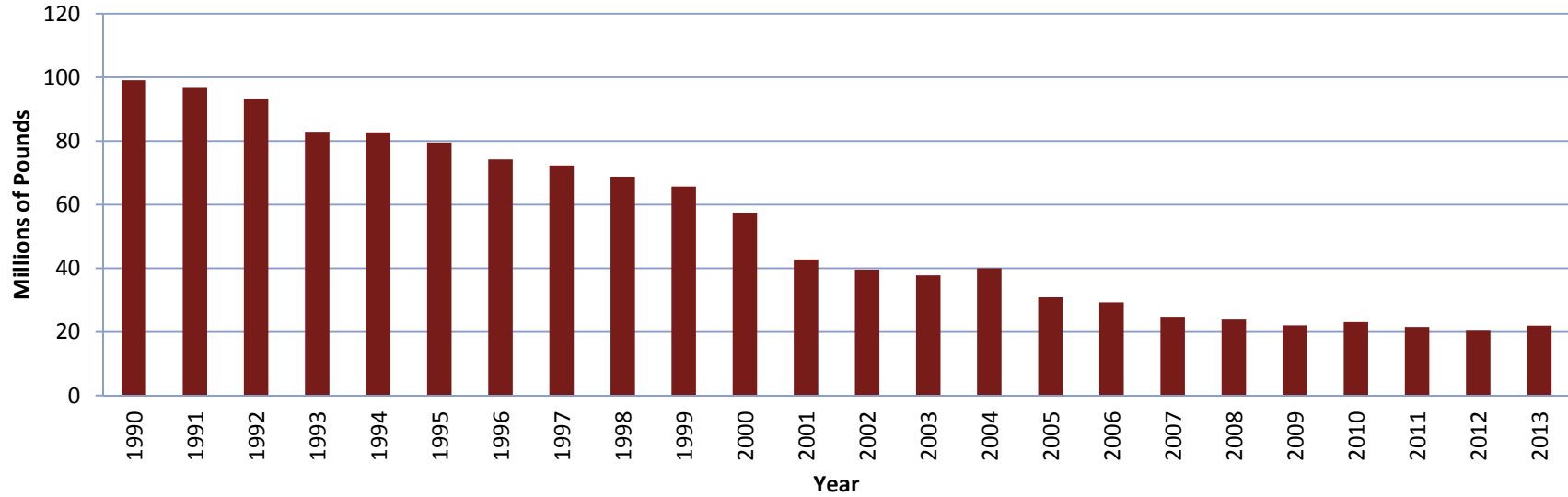


## Production Adjusted Total Use

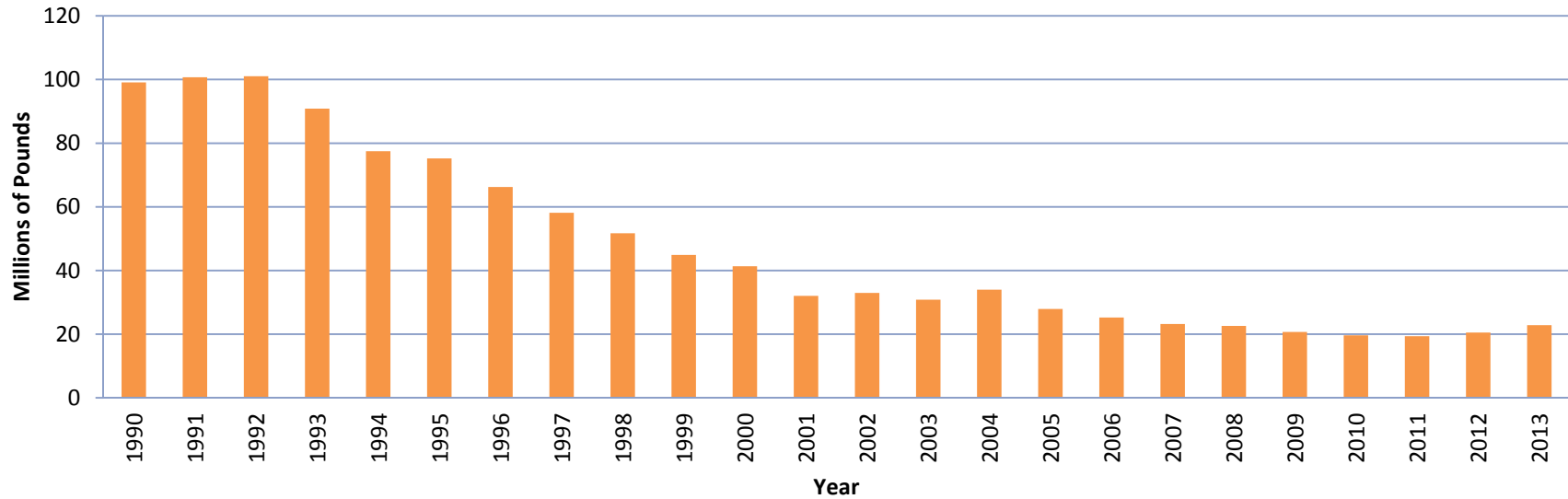




## Byproduct



## Production Adjusted Byproduct



# Calculating Individual Facility TUR Progress

Pounds of use or byproduct in the first year

## Multiplied by

The “Cumulative Production Ratio” (the product of each year’s production ratios:  $(1 \times PR_{yr\ 2} \times PR_{yr\ 3} \times \dots PR_{current\ yr})$ )

## Equals

The pounds that *would have been* used or generated in the first year *if* the first year’s level of production had been the same as the current year’s

## Subtracting

Current year use or byproduct

## Results in

The change in pounds used or generated per year due to changes in manufacturing processes

Is the result positive or negative if TUR had been implemented?

# So ... What Could Go Wrong?

- Mathematical errors in the calculation
  - Decimal points
  - Negative numbers (shouldn't have them!)
  - Ratio Reversed
  - Wrong production numbers
- Poorly chosen unit of product

# Glorious Paint Company

- 6 million pounds of paint per year
- 4 types
  - 2 colors: Red and Blue
  - 2 classes: Super and Best
- 3 listed chemicals
  - Pigment A used in all red paint
  - Solvent B used in different amounts in Super and Best Paint and for between batch equipment cleaning
  - Solvent C used in end of day equipment clean up

	Lbs Paint/Yr	Lbs Pigment A Used/Yr		Lbs Byproduct /Yr
<b>Red</b>	3,000,000	2% of paint	60,000	3000
<b>Blue</b>	3,000,000	0% of paint	0	0

- Company reduces Pigment A 25% to 1.5%
- The design mavins declare blue “out” and red “in”. Red sales rise by a third to 4 million, blue sales drop by a third to 2 million

\*5% of paint ends up in the processing equipment

Did the company do TUR?

Should the unit of product be total pounds of paint or total pounds of red paint?

# Pigment A Unit of Product con't

Did TUR IF:  $(\text{Use}_{\text{yr1}} \times \text{PR}) - \text{Use}_{\text{yr2}} > 0$

$$\text{Use}_{\text{yr2}} = .015 \times 4 \text{ million} = .06 \text{ million pounds}$$

$$\text{Use}_{\text{yr1}} = .02 \times 3 \text{ million} = .06 \text{ million pounds}$$

## Using Total Pounds of Paint

$$\text{PR} = 6 \text{ million lbs} / 6 \text{ million lbs} = 1$$

$$\text{Reduced Use} = (.06 \text{ million} \times 1) - .06 \text{ million} = 0$$

## Using Total Pounds of Red Paint

$$\text{PR} = 4 \text{ million lbs} / 3 \text{ million lbs} = 1.33$$

$$\text{Reduced Use} = (.06 \text{ million} \times 1.33) - .06 \text{ million} = .02 \text{ million}$$

# Solvent A Unit of Product

	Lbs Paint/Yr	Lbs Solvent A Used/Yr		Lbs Byproduct/Yr (5% paint wasted)
<b>Super</b>	4,000,000	1% of paint	40,000	2,000
<b>Best</b>	2,000,000	2% of paint	40,000	2,000
<b>CIng</b>	750 batches	10 lbs/batch	7,500	7,500

- Company encourages clients to switch to Super Paint
- Super paint shipments increase by 25% to 5 million lbs, Best Paint shipments drop to by 50% to 1 million lbs.

TUR?

What Unit of Product?

# Solvent A Unit of Product con't

Super Paint Use <sub>Yr2</sub>	= .01 X 5 million lbs	= 50,000 lbs
Best Paint Use <sub>Yr2</sub>	= .02 X 1 million lbs	= 20,000 lbs
Super Paint BP <sub>Yr2</sub>	= .05 X 40,000 lbs use	= 2,000 lbs
Best Paint BP <sub>Yr2</sub>	= .05 X 20,000 lbs use	= 1,000 lbs
Cleaning Use & BP <sub>Yr2</sub>	= 750 X 10 lbs use	= 7,500 lbs

## Using Super and Best as Separate Products

Super: PR = 5 million / 4 million = 1.25

Super Reduced Use = (40,000 X 1.25) - 50,000 = 0 lbs

Best: PR = 1 million / 2 million = 0.5

Best Reduced Use = (40,000 X 0.5) - 20,000 = 0 lbs



# Solvent A Unit of Product con't

$$\text{Super Paint Use}_{\text{Yr2}} = .01 \times 5 \text{ million lbs} = 50,000 \text{ lbs}$$

$$\text{Best Paint Use}_{\text{Yr2}} = .02 \times 1 \text{ million lbs} = 20,000 \text{ lbs}$$

$$\text{Super Paint BP}_{\text{Yr2}} = .05 \times 40,000 \text{ lbs use} = 2,000 \text{ lbs}$$

$$\text{Best Paint BP}_{\text{Yr2}} = .05 \times 20,000 \text{ lbs use} = 1,000 \text{ lbs}$$

$$\text{Cleaning Use \& BP}_{\text{Yr2}} = 750 \times 10 \text{ lbs use} = 7,500 \text{ lbs}$$

## Using Total Paint

$$\text{PR} = 6 \text{ million} / 6 \text{ million} = 1$$

$$\text{Reduced BP} = (11,500 \times 1) - 10,500 = 1000 \text{ lbs}$$

(9% reduction)

$$\text{Reduced Use} = (80,000 \times 1) - 77,500 = 2,500 \text{ lbs}$$

(3% reduction)

# Solvent B Unit of Product

	Lbs Used/Yr			Lbs Byproduct /Yr*
<b>Daily Clean Out</b>	250 Days/Yr	100 pounds/day	25,000	25,000

- Company installs integral recycling and recovers 20% of Solvent B
- Paint shipments decrease by a third from 6 to 4 million lbs

TUR?

What Unit of Product?

# Solvent B Unit of Product cont

$Use_{yr2}$  and  $BP_{yr2} = .08 \times 25,000 = 20,000$  lbs

## Using Total Paint

$PR = 4 \text{ million} / 6 \text{ million} = .67$

Reduced Use =  $(25,000 \times .67) - 20,000 = -3,250$  lbs

## Using Days Cleaned

$PR = 250 \text{ days} / 250 \text{ days} = 1$

Reduced Use =  $(25,000 \times 1) - 20,000 = 5,000$  lbs

## Using Pounds of Chemical Used

$PR = 20,000 / 25,000 = .08$

Reduced Use =  $(25,000 \times 0.8) - 20,000 = 0$

# Other Potential Problems

- Using \$ as unit of product
- Using volume a unit of product
- How to handle waste treatment chemicals
- How to handle coincidentally manufactured chemicals
- Other?

# Characteristics of a “good” Production Ratio

Nothing is perfect. Good ones

- Are closely related to the amount of chemical used or wasted
- Are accurate, consistent from year to year, with a consistent relationship to use and byproduct
- Can “capture” all types of TUR – changing inputs, product reformulation, reducing byproduct
- Can be products or activities
- Should be different for different chemicals and products with different chemical concentrations