

ISO 14001:2015 EMS

ISO 14001:2015 Objectives

6.2.1 Environmental Objectives

The Organization shall establish environmental objectives at relevant functions and levels, taking into account the organization's significant aspects and associated compliance obligations and considering its risk and opportunities.

The environmental objectives shall be:

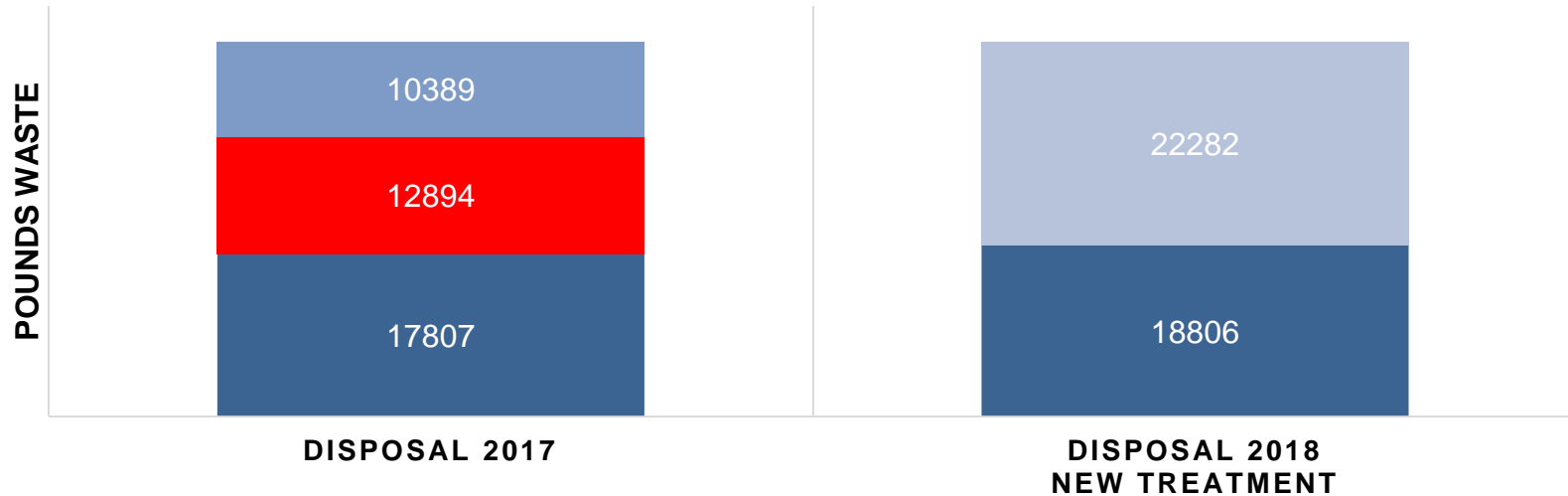
- a.) consistent with the environmental policy
- b.) measurable (if practical)
- c.) monitored
- d.) communicated
- e.) updated as appropriate

New Bedford Environmental Objective - Action Plan

Objective	Lead	Action List	Actions Completed
ISO 14001-2015 Transition from ISO 14001-2004 to ISO 14001-2015 needs to be completed by September 2018	Darrin	<ul style="list-style-type: none"> Transition to ISO 14001-2015 is complete. 	<ul style="list-style-type: none"> Training Completed. Context Developed. Objectives Identified. Legal and other requirements updated. Aspects analysis completed Transition
TCE Elimination TCE is classified in MA as a higher hazard substance. This project with replace TCE with either an aqueous or less hazardous substitute.	Kim	CapEx for new Aqueous Cleaning System needs to be submitted and approved	<ul style="list-style-type: none"> Identified wax mixture Tested small samples Obtained quote for new aqueous cleaning system from Blackstone Awarded \$30k TURI Industry Grant Site tour with TURI .Crest Ultrasonics visit to test cleaning options
nPB Replacement nPB is classified in MA as a higher hazard substance. This project with replace nPB with a less hazardous substitute.	Kim	Send Medical components to lab for testing as requested by Quality Mgr.	<ul style="list-style-type: none"> Drop in replacement identified Solvability test completed on Dental Wax & Vacuum grease. New Degreaser installed with Novec IQ completed Peer Review Initial testing Novec approved for Aerospace & Xray metal components.
Hazardous Waste The goal of this project is to eliminate hazardous waste sent to landfill using alternative treatment processes.	Darrin	<ul style="list-style-type: none"> Reclassify as Small Quantity Generator 	<ul style="list-style-type: none"> Hazardous Waste Samples sent to lab for analysis. Process codes reviewed and alternative treatment technologies identified. Alternative process treatment approved. Lab resulted waste streams coding adjusted based on results.

HAZARDOUS WASTE – ELIMINATE LANDFILL

■ Incineration/Other Treatment ■ Landfill ■ Recycled/Recover ■ Recycled/Recover New Treatment



34 drums (55 gallon) of hazardous waste sent to landfill in 2017



0 landfill expected in 2018