



ZDHC Roadmap to Zero Introduction to ZDHC-MRSL

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01

Our Vision & Mission

Our Vision is a world in which better chemistry leads to the protection of life, land, air and water.

Our Mission is to lead our global value chains to achieve the highest standards for sustainable chemical management, driving resource efficiency and circularity.





Some challenges are too BIG to be faced alone

Transforming an industry requires

- Collaboration
- Transparency
- Commitment

From Multiple Requirements to One Aligned Global Framework

Environmental
protection focus

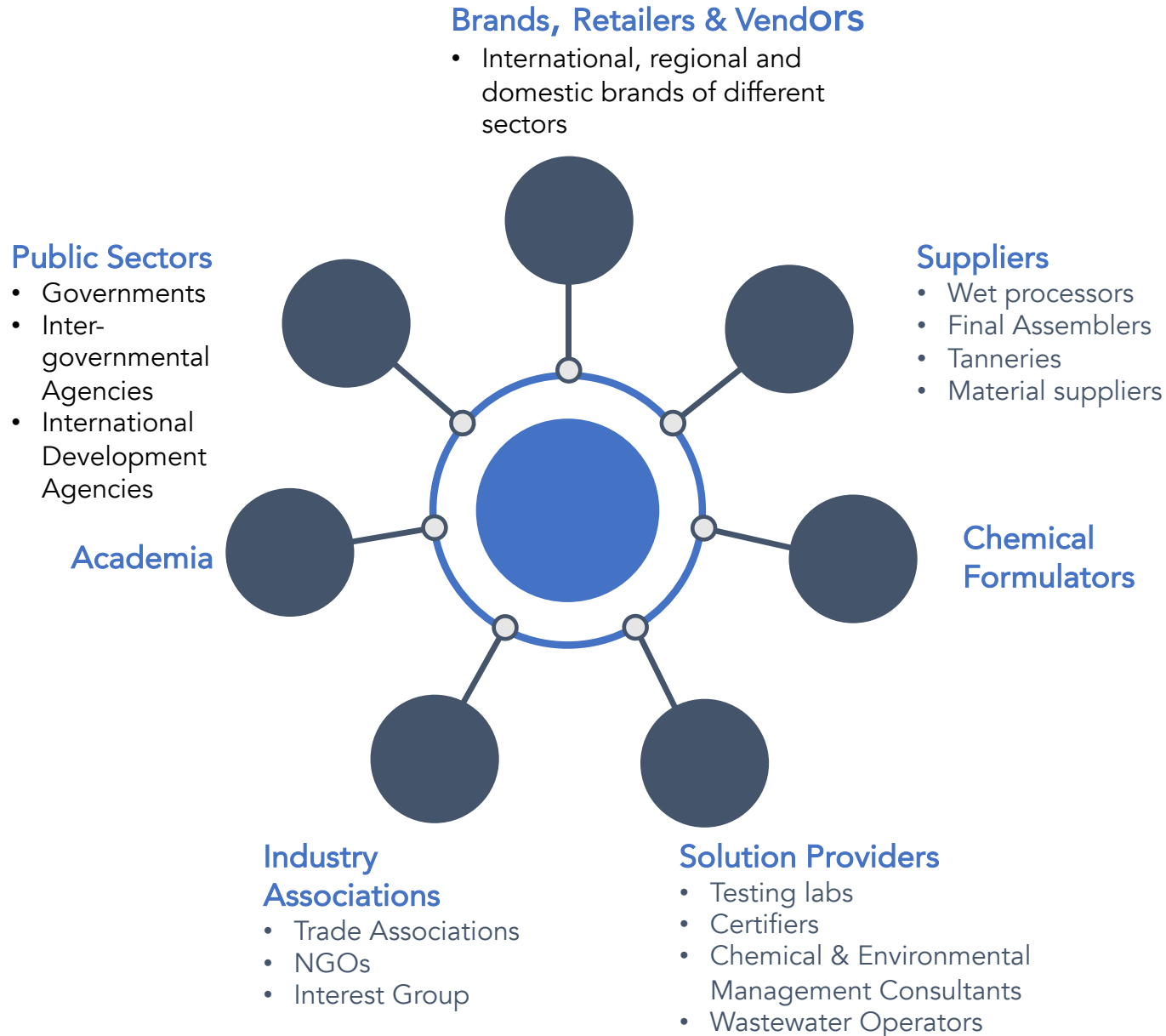
Setting the
standard for the
industry

Adoption and
industry
convergence

Accelerated
implementation
and positive
impact

ZDHC Multi Stakeholder organisation

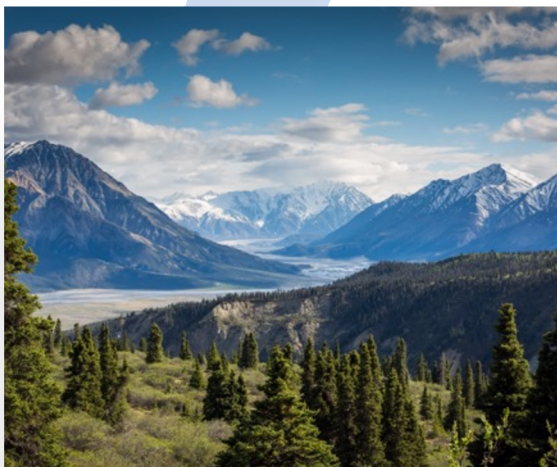
The Growing Community



Engaging Key Stakeholders In Textile, Footwear & Leather Value Chain



An Integral Setup to Environmental Improvements



The Roadmap to Zero Programme

Developing guidelines
for the industry



The ZDHC Academy

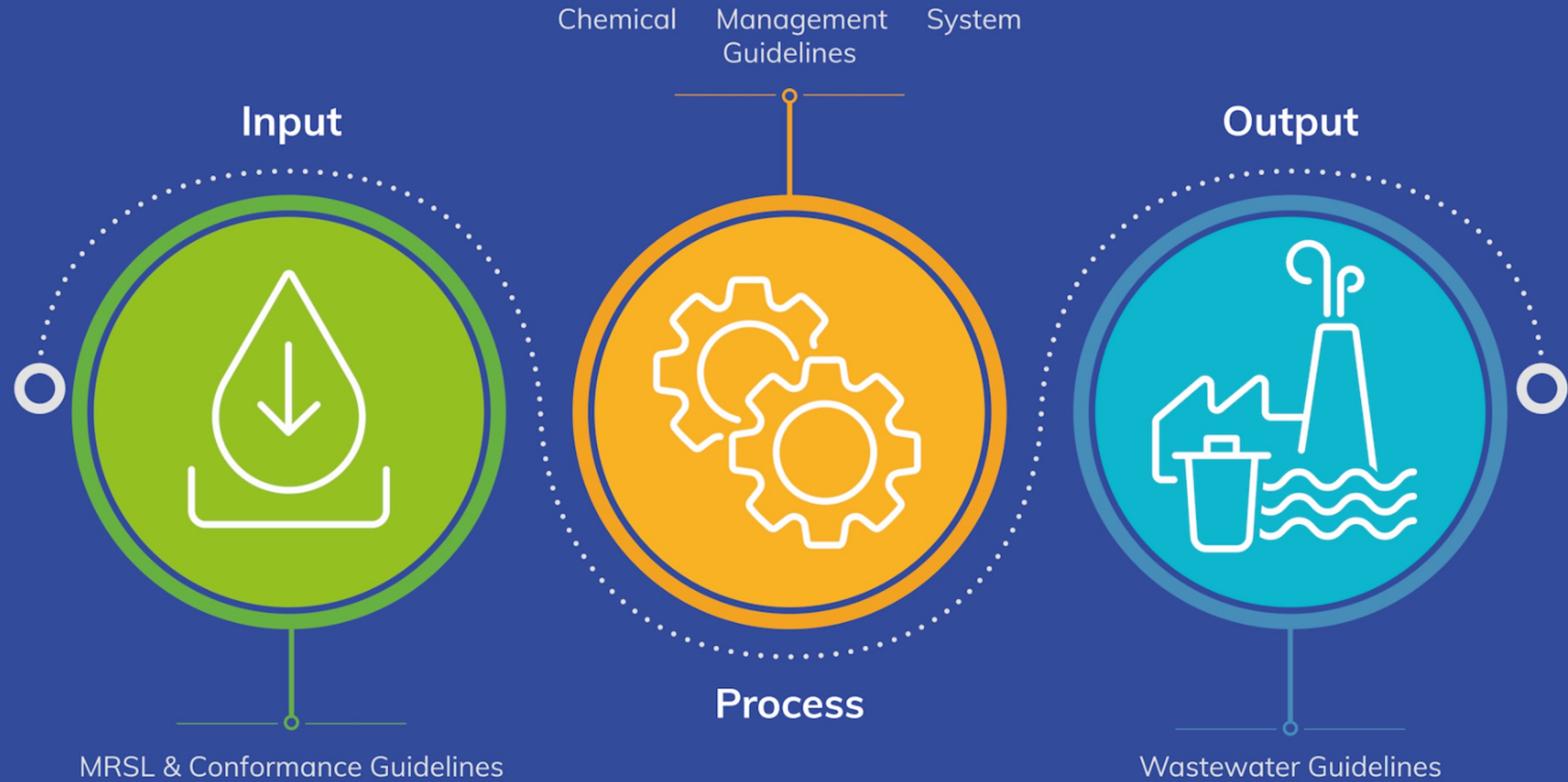
Building capacity of the
value chains



The Implementation HUB

Scaling adoption and
innovation

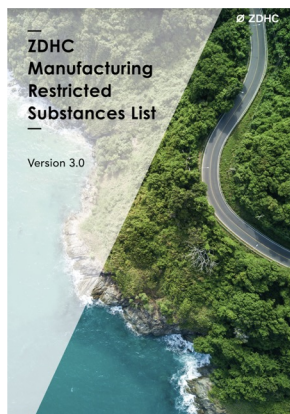
Holistic Systems Approach to Sustainable Chemical Management



We believe
Clean Input = Clean Output

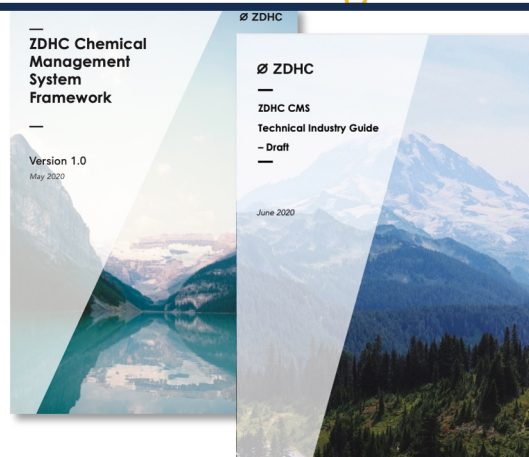
Roadmap to Zero – ZDHC Implementation Approach

INPUT



ZDHC MRSL

PROCESS



ZDHC CMS Framework & CMS
Technical Industry Guide

OUTPUT



ZDHC Wastewater Guidelines

GATEWAY



By Ø ZDHC



In**Check**

By Ø ZDHC



Chem**Check**

By Ø ZDHC

Chemical Management System



SUPPLIER

By Ø ZDHC



ACADEMY

By Ø ZDHC

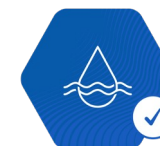


Supplier
to Zero

By Ø ZDHC



By Ø ZDHC



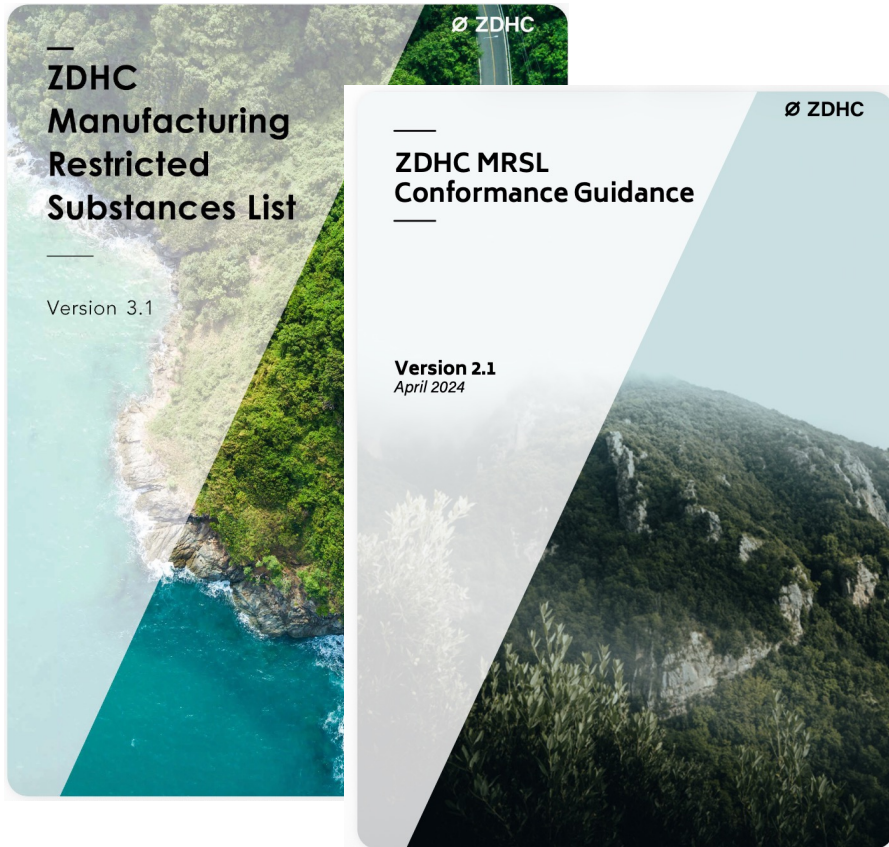
Clear**Stream**

By Ø ZDHC

A Holistic Approach



INPUT Management




By ZDHC

- The ZDHC MRSL is the backbone of the Programme
- It is a list of substances which are banned from intentional use in commercial chemical formulation.
- These substances are harmful to human health and environment.
- The MRSL Conformance Guidance document details how commercial chemical formulations can conform to the MRSL through ZDHC approved third- party certifications
- By purchasing MRSL conformance chemicals, manufacturers can ensure that input chemicals are free from hazardous ingredients or meet the limits for unintentional impurities
- Monitoring is done through the PERFORMANCE INCHECK Reports generated every month



ZDHC MRSL V3.1



Manufacturing Restricted Substances List

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A list of chemical substances banned from intentional use in commercial formulations used at facilities that process...textiles, apparel, leather and footwear.

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Maximum allowable concentrations for unintentional contaminations or impurities in commercial chemical formulations need to be met

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ZDHC MRSL CHAPTERS

ZDHC MRSL

List of substances banned from intentional use in textile, leather, rubber, foams and adhesives. Testing in formulations required to certify for MRSL conformance

Candidate List


List of substances where more information is required or scalable alternatives are not prevalent. Intention to give time to industry and include for next revision

Archived List

List of substances phased out and are no longer expected to be used in industry. To be checked for potential intentional usage through document review


How to access the ZDHC e-MRSL?

ZDHC website → Input → MRSL → Go to ZDHC MRSL V3.1

[Chapter 1 - ZDHC MRSL](#) [Chapter 2 - ZDHC MRSL Candidate List](#) [Chapter 3 - ZDHC MRSL Archived Substances](#)

☐ Textile ☐ Leather ☐ Polymers

[Filter by Applicability](#)



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[Introduction](#)
[Change log](#)
[ZDHC MRSL V2.0](#)

CHAPTER 1: ZDHC MRSL

1A. Alkylphenol (AP) and Alkylphenol Ethoxylates (APEOs): including all isomers

Potential Uses
APEOs can be used as or found in: detergents, scouring agents, spinning oils, wetting agents, softeners, emulsifier/dispersing agents for dyes and printing formulations, impregnating agents, de-gumming agents / auxiliaries for silk production, dyes and pigment preparations, polyester padding and down/feather fillings.

Substance	
Nonylphenol (NP), mixed isomers	Guidance Sheet
Nonylphenol ethoxylates (NPEO)	Guidance Sheet
Octylphenol (OP), mixed isomers	Guidance Sheet
Octylphenol ethoxylates (OPEO)	Guidance Sheet

How to read the ZDHC MRSL?

Name of the chemical group

More information

1H. Flame Retardants					
<p>Potential Uses</p> <p>Flame retardant chemicals are deliberately applied to meet legal and contractual flammability standards. The use of the flame retardants listed below, or any halogenated flame retardant, is not permitted (for fashion, sport or outdoor clothing and apparel and home textiles).</p> <p>It should be noted that there may be certain critical (technical textile) end uses where legally or contractually mandated standards may only be achieved using these substances (e.g. military, medical, protective clothing, transportation). The formulations will always be deemed ZDHC MRSL NON-CONFORMANT and it is intended that the ZDHC Supplier Platform will appraise the end uses of any flame retardants within an inventory.</p>					
Substance	CASNO	Applicability	Supplier Guidance	Formulation Limit	General Techniques for Analysing Chemicals
2,2-Bis (bromomethyl) -1,3-propanediol (BBMP)	3296-90-0	Textile	No intentional use	250 mg/kg	Solvent extraction, GC-MS and/or LC-MS
		Leather	No intentional use	250 mg/kg	
		Polymers (R,F,A)	No intentional use	250 mg/kg	

Facts about the ZDHC MRSL?

1A. Alkylphenol (AP) and Alkylphenol Ethoxylates (APEOs): including all isomers	1G. Dyes – Carcinogenic or Equivalent Concern	1M. Other/Miscellaneous Chemicals	1S. UV Absorbers
1B. Anti-microbials and Biocides	1H. Flame Retardants	1N. Perfluorinated and Polyfluorinated Chemicals (PFAS)	
1C. Chlorinated Paraffins	1I. Glycols / Glycol Ethers	1O. Phthalates – including all other esters of ortho-phthalic acid	
1D. Chlorobenzenes and Chlorotoluenes	1J. Halogenated Solvents	1P. Polycyclic Aromatic Hydrocarbons (PAHs)	
1E. Chlorophenols	1K. Organic Solvents	1Q. Restricted Aromatic Amines (Cleavable from Azo-colourants)	
1F. Dyes - Allergenic Disperse Dyes	1L. Organotin Compounds	1R. Total Heavy Metals	

A total of 19 chemical groups are currently present in ZDHC MRSL chapter 1

Facts about the ZDHC MRSL candidate list?

2A. Bisphenols
2B. Ethoxylated Tallow Amine
2C. Formaldehyde
2D. Phenol
2E. Potassium Permanganate
2F. Solvents
2G. Total Heavy Metals

Intention is to drive industry to find suitable safer alternatives

Facts about the ZDHC MRSL Archived list?

3A. Dyes - Carcinogenic or Equivalent Concern (e.g. CI Solvent Yellow 2, CI Solvent Yellow 14, and D&C Red No. 19
3B. Dyes - Navy Blue Colourant Component 1 and Component 2
3C. Other/Miscellaneous chemicals (Auramine Hydrochloride)
3D. Solvents Bis(chloromethyl)ether

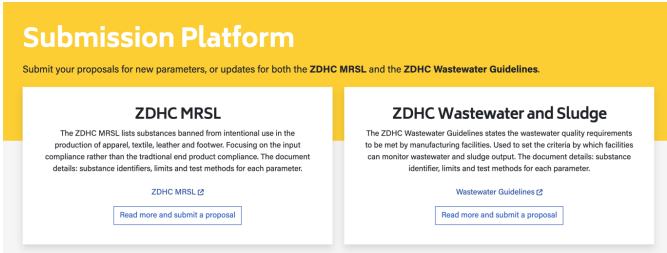
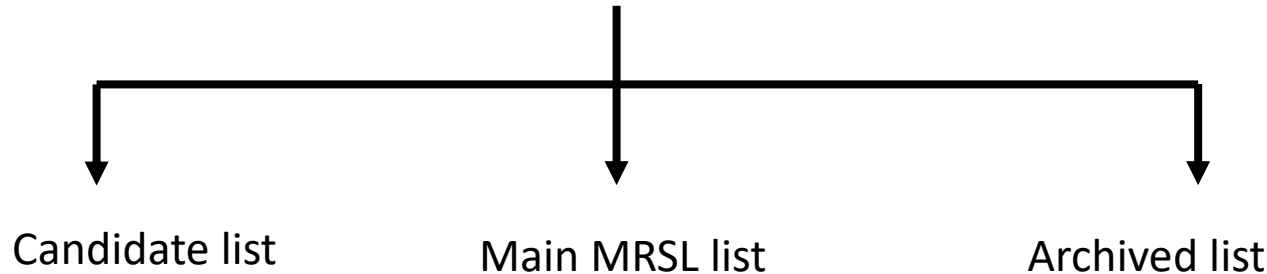
ZDHC discussed with industry experts to conclude that these substances are no more used in the Textile, Apparel, Footwear and Leather industry supply chain.

How is the ZDHC MRSL list prepared?

Other internal suggestions when relevant to industry needs and regulatory requirements



MRSL council



Invite submissions from stakeholders and public through online engagement. www.submission.roadmaptozero.com

What makes substance get listed in ZDHC MRSL



Carcinogenic



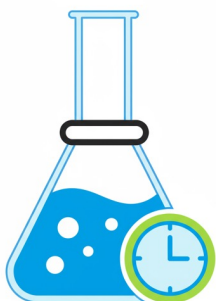
Mutagenic



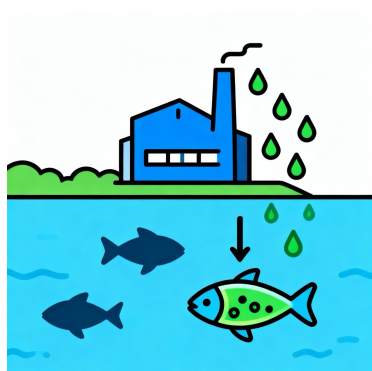
Reprotoxic



Skin irritant



Persistent



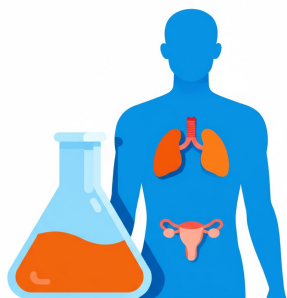
Bioaccumulative



Toxic to aquatic life



Respiratory sensitizer

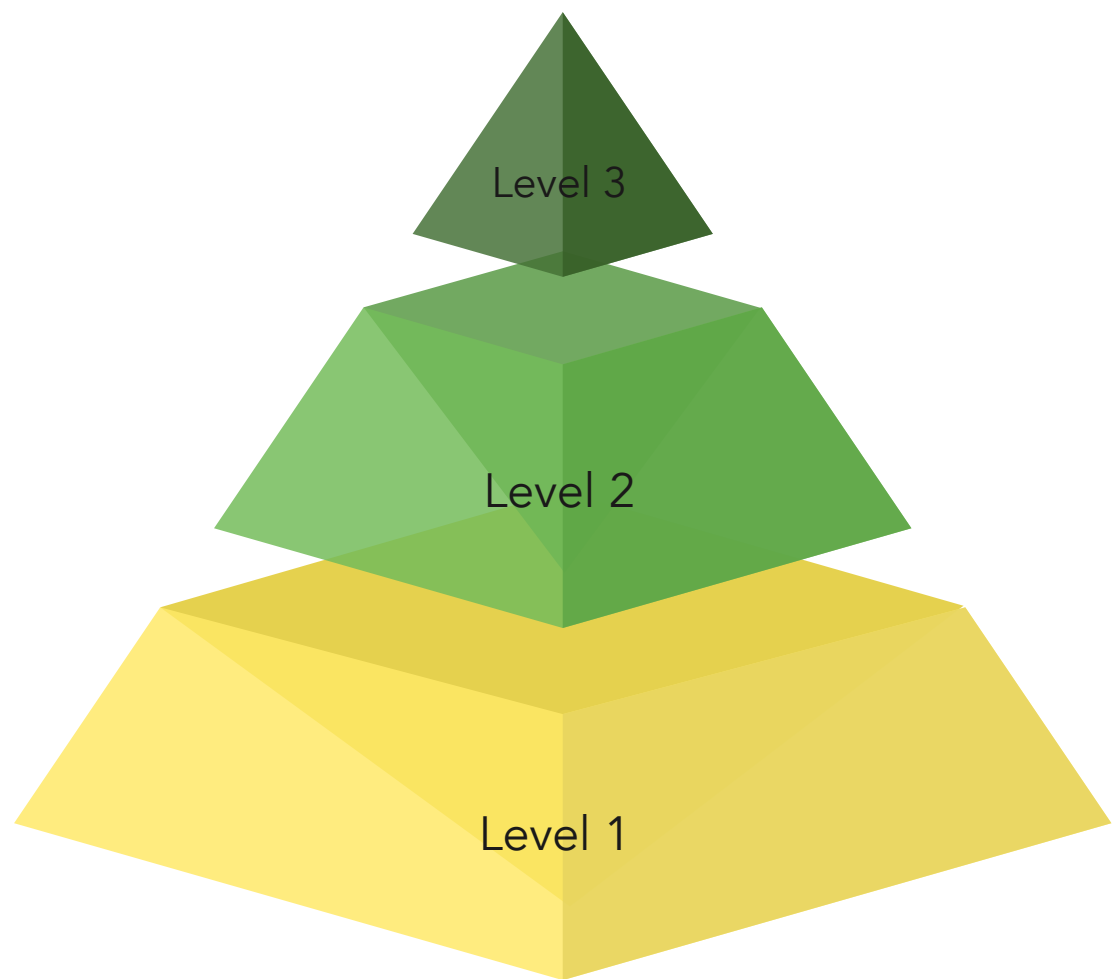


Endocrine disruptor

Very persistent
Very bioaccumulative



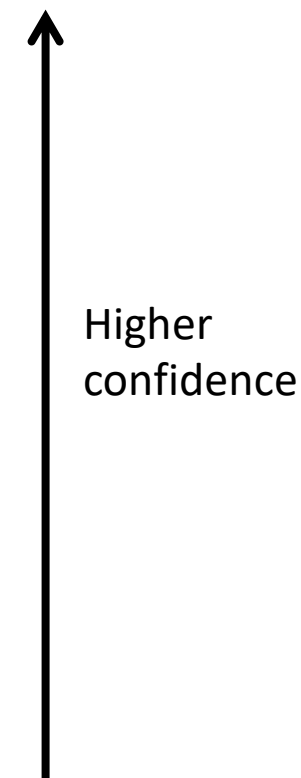
Specific Target Organ Toxicity



ZDHC MRSL Conformance Levels


MRSL Conformance Guidance V2.1

Level 3
<i>Additional: Onsite assessment of chemical hazard assessment capability</i>
Level 2
<i>Additional: Onsite assessment of management systems.</i>
Level 1
<i>Analytical testing, supported by screening and SDS review of relevant MRSL substances information.</i>



Create the ChemCheck report

For Formulators


ChemCheck
by ZDHC

ZDHC PID
P645XZ69

ZDHC MRSL v3.1 Level 3 ★★

Chemicals to Zero: [Foundational](#)

Product Name: Test Product 3
Leather | Acids | Acids Blend of organic and inorganic acids

This ZDHC ChemCheck™ report confirms, that the product has been certified against the ZDHC MRSL Version mentioned above.

Formulator Name: MRY Demo Formulator AAA	Address: Demo Street, Dongfeng Beijing China
Parent Organisation: MRY Demo Group	Contact: Demo Formulator
ZDHC ID: A812YW41	Email Address: test@test.com
Report Date: 22-05-2025 12:25 (UTC) Coordinated Universal Time	Version: ZDHC MRSL v3.1
Report Expiration Date: 11-03-2026	Date Updated: 22-05-2025

Chemicals to Zero Conformance Levels

Foundational Level:

The Chemicals to Zero Foundational Level considers chemical products that are ZDHC MRSL Conformance Level 1, 2 or 3 as described in the ZDHC MRSL Conformance Guidance.

Provisionally Progressive Level:

The Chemicals to Zero Progressive Level considers chemical products that meet the requirements of ZDHC MRSL Level 2 (at least) or Level 3 and are expected to respect the AFIRM RSL limits in articles, when applied accordingly to the chemical formulators instructions.

Expired Level:

Products that have expired from a Chemicals to Zero - Level as a consequence of an expired ZDHC MRSL Conformance certificate.

Find more information about [Chemicals to Zero](#) here.

Report expiration date:

Report expiration date is either the date of expiration of the Formulator's Gateway subscription OR the date of expiration of the certificate reflecting the ZDHC MRSL Conformance and the Chemicals to Zero Conformance on this report - whichever is earlier.

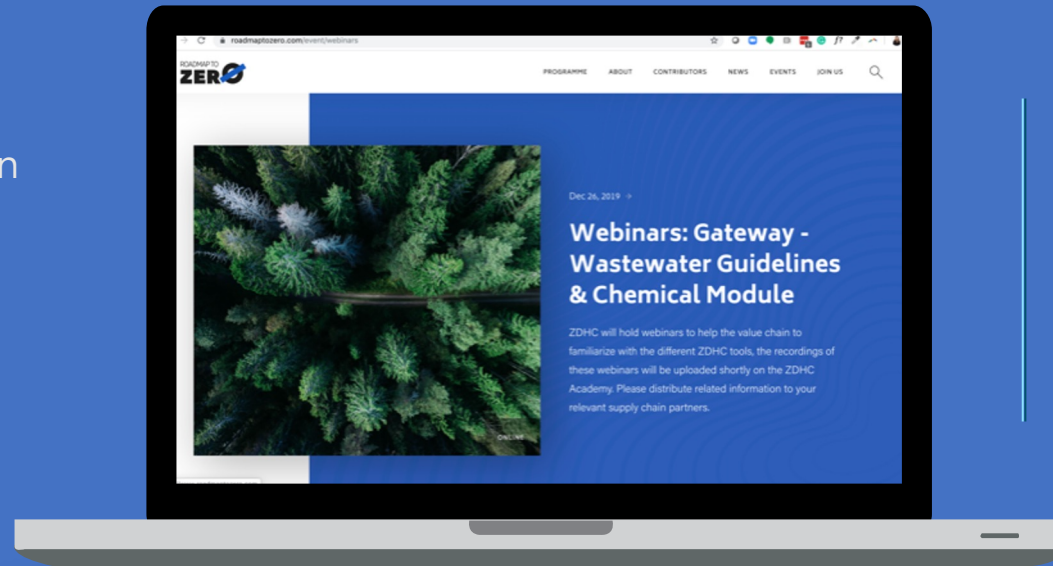
The ChemCheck Report provides a SUMMARY of the MRSL Conformance of your chemical formulation:

- ZDHC MRSL conformance level
- Product name

It gives formulator an opportunity :

- To prove the MRSL conformance
- Level of confidence in selling their products.
- *Additionally, the product gets published on ZDHC Gateway to the registered purchasers who you may not have direct contact with, in the past (new avenues)*

ZDHC provides webinars on ZDHC Gateway, Chemical Module and their latest features. Join our webinars to receive latest updates!



Call to Action:

Attend ZDHC Webinars

<https://www.roadmaptozero.com/events>

If you miss the live webinars on ZDHC Gateway Wastewater Module, you can revisit the recorded webinar via the ZDHC Knowledge Base



Call to Action:

**Training
Videos on
ZDHC
Knowledge
Base**

<https://knowledge-base.roadmaptozero.com/hc/en-gb>

ZDHC Knowledge Base

#01

It provides excellent self-service support

#02

The Knowledge Base is widely accessible via the URL and from the ZDHC websites and platforms

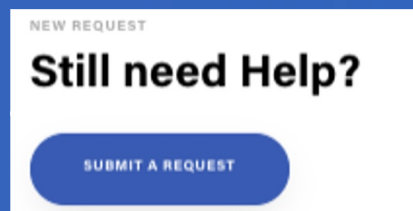
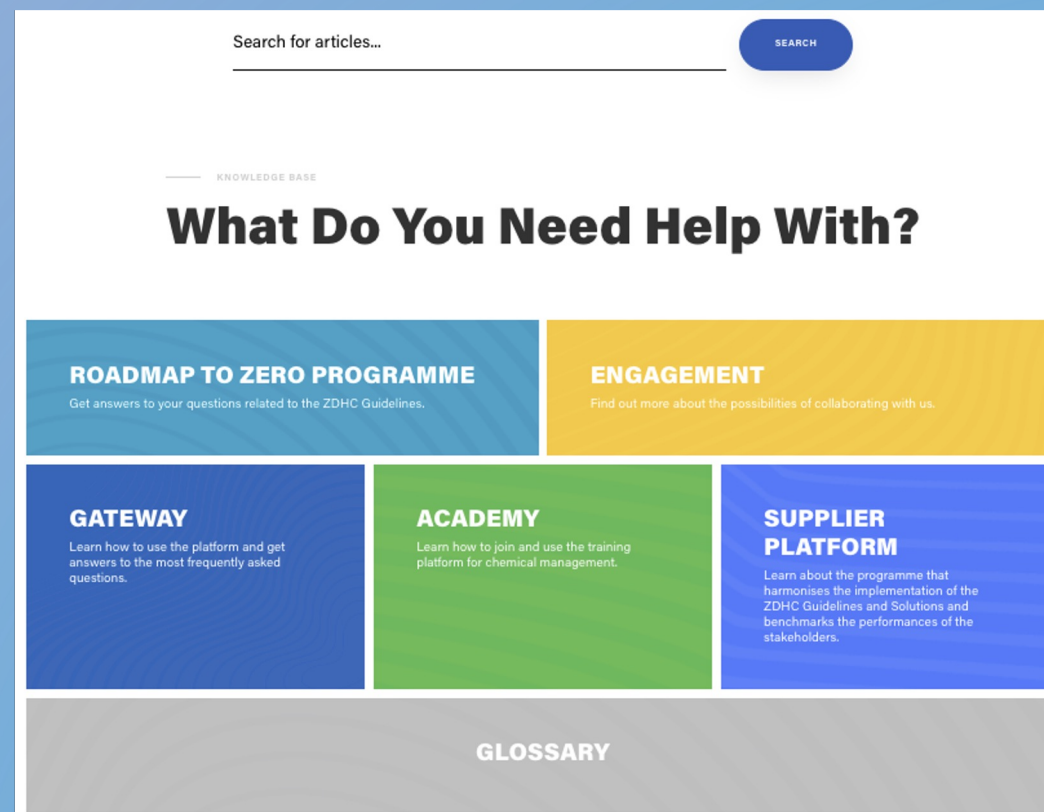
#03

Easy to navigate for specific user roles and also available in Chinese

#04

Up to date and continuously improved and growing based on frequently asked questions

knowledge-base.roadmaptozero.com



Submit a Request directly via the Knowledge Base itself or send an email to support@zdhc.org

Thank You!